

Service Bulletin

Customer Service Department

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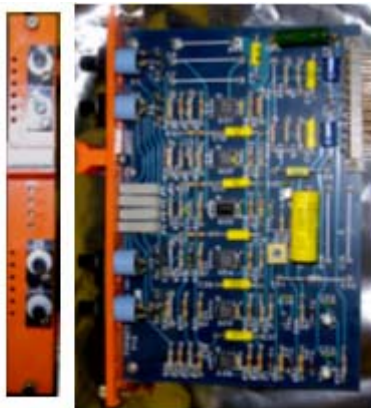
Amicon PID Board Obsolescence

Reference #049

The PID (Proportional, Integral and Derivative) card (reference Glasstech part numbers **E-EER05DE0000DC** and **002-474-S014**) that is manufactured by Amicon and used by Glasstech can no longer be obtained. The PID card is an integral component in the original Glasstech three-motor torque-share oscillating main conveyor control system, used with DC drives (and motors). In the short term these boards will be available on a **repair only** status from Glasstech. For a long term solution Glasstech recommends the replacement of the existing DC drives (and motors) with either a variable frequency AC drive system or an AC servo-drive system in combination with Glasstech roller chain on the main conveyor.

The Glasstech part numbers for the PID boards are:

E-DDR05DE0000DC or 002-474-S014.



PID Board
Front View Side View

Please contact our Aftermarket Sales Department for details concerning your specific options for the replacement of DC drives with AC drives and Glasstech roller chain on your Glasstech system.