

glasstech, inc.

Service Bulletin

Customer Service Department

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Bender Safety Circuits

Allen-Bradley SLC-150

Reference 003

Glasstech is furnishing one revised program chip to be used in the Allen-Bradley SLC-150 programmable controller that performs the mold and ring safety circuit control function and a second chip to be used in the diagnostic display controller. The purpose of this program revision is to further minimize the possibility of collisions between bender components during furnace operations.

These chips should be inserted into their respective controllers in accordance with the following memo from Bob Duerringer. Please note that one chip is labeled "Ring and Mold Revision", while the other is labeled "Diagnostic Display Revision".

If you have any questions on this or any other matters, please do not hesitate to contact Glasstech Customer Service.