

# glasstech, inc.

**Customer Service Department**  
Telephone 419-661-9000 Fax 419-661-9639

## **SERVICE BULLETIN**

### **Reference 001**

#### **Bender Conveyor Chain Guides**

Glasstech has revised two of the bender chain guides into longer guides that reduce the unsupported length of bender conveyor chain at the roll shift area. This will improve the stability of the bender conveyor roll located here. The new part number for these guides is 48A-570-P021-C REV B., and is used on both operator and back sides of the furnace. This replaces existing part number 48A-570-P021-C. These are the bender chain guides located at the downstream end of the roll shifting opening area for the downstream wing lift jets. This area is shown on the attached drawing. The drawing numbers for reference are the 570 section L001-D layout drawings.

If you should have any questions, please contact Glasstech Customer Service at the numbers shown above.

Thomas J. Tweeddale  
Customer Service Supervisor